



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-541-045
Job Sheet 178094



Part No: D205-541-045

Job Qty: 1 ea

Part Name: Bell Medium Heli-Utility-Basket™, Low Profile - LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/26/18

Job Tracking No:

Due Date: 6/29/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG DS19667 REV A, IIN D205-541 REV J SHEETS 29-31 IPP Rev:A new issue 08-02-15 DD verified by:
IPP Rev:B Ecn 1157 08-03-19 DD verified by: IPP REV:C 15.02.02 AS PER DIS9667 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Small Fab-4		JLB 18-6-25
110	Small Fab	1 pcs	6/29/18	6/29/18	0.00	1.18	Small Fab-1		JLB 18-6-25
120	QC	1 pcs	6/29/18	6/29/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	6/29/18	6/29/18	0.00	0.00	Packaging1-2		JUN 26 2018
140	QC	1 pcs	6/29/18	6/29/18	0.00	0.00	QC4		JRB DAS 28
145	DC	1 pcs	6/29/18	6/29/18	0.00	0.00	DC		JRB DAS 28
150	Packaging	1 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-1		JUN 26 2018
160	QC21-FG	1 Ea	6/29/18	6/29/18	0.00	0.00	QC21		21 9-89

Part Op 110 - 1-install bumper as per dwg D3712 2-Assemble as per IIN 205-541-045

Descriptions: 145 - Photocopy bluefile & type labels per PPPD205-541-045 CHG002

150 - Identify and pack for shipping as per PPP D205-541-045 Location: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5045859
AN4-20A	Bolt	3 Ea (3 ea)	90-Start up Operation	5054106
AN4-22A	Bolt	1 Ea (1 ea)	90-Start up Operation	5041126
AN4-24A	Bolt	1 Ea (1 ea)	90-Start up Operation	FM137371-1
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5068080
AN5-7A	Bolt	1 Ea (1 ea)	90-Start up Operation	FM123355
AN970-4	Washer	4 Ea (4 ea)	90-Start up Operation	5016395
D2332-041	Lid Prop Assembly 6.69"	1 Ea (1 ea)	90-Start up Operation	505035408
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5068075
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5068075
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5050469
D3712-041	Basket Base Assembly	1 Ea (1 ea)	90-Start up Operation	5079943
D3713-041	Lid Assembly	1 Ea (1 ea)	90-Start up Operation	5079650
D3723-1	Bushing	6 Ea (6 ea)	90-Start up Operation	5052209
MS21042L3	Nut	2 Ea (2 ea)	90-Start up Operation	5075328
MS21042L4	Nut	5 Ea (5 ea)	90-Start up Operation	5078254
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5041167
NAS1149D0416J	Washer	2 Ea (2 ea)	90-Start up Operation	FM131511
NAS1149D0463J	Washer	6 Ea (6 ea)	90-Start up Operation	5055952

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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NAS1149D0563J	Washer	4 Ea (4 ea)	90-Start up Operation	
AN4-12A	Bolt	3 Ea (3 ea)	130-Packaging	5048377
AN4-13A	Bolt	9 Ea (9 ea)	130-Packaging	5062374
AN4-14A	Bolt	2 Ea (2 ea)	130-Packaging	5067888
AN4-7A	Bolt	2 Ea (2 ea)	130-Packaging	5057520
AN5-13A	Bolt	1 Ea (1 ea)	130-Packaging	5014743
D2199-1	Struts, 19"	1 Ea (1 ea)	130-Packaging	5033309
D2199-23	Strut	1 Ea (1 ea)	130-Packaging	5017201
D2199-25	Strut	1 Ea (1 ea)	130-Packaging	5077933
D2498	Mounting Lug	1 Ea (1 ea)	130-Packaging	5063247
D2499	Mounting Bracket	1 Ea (1 ea)	130-Packaging	5063322
D2515	Bushing	2 Ea (2 ea)	130-Packaging	5160407
D3052-1	Mounting Lug	1 Ea (1 ea)	130-Packaging	5063119
MS21042L4	Nut	16 Ea (16 ea)	130-Packaging	5078254
NAS1149D0432J	Washer	4 Ea (4 ea)	130-Packaging	FM1374595
NAS1149D0463J	Washer	31 Ea (31 ea)	130-Packaging	5055952
NAS1149D0532J	Washer	2 Ea (2 ea)	130-Packaging	FM131467
NAS1149D0563J	Washer	5 Ea (5 ea)	130-Packaging	5000569

5050229

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-16A	2	72	0
	AN4-20A	3	126	0
	AN4-22A	1	66	0
	AN4-24A	1	17	0
	AN5-17A	4	232	0
	AN5-7A	1	3,430	0
	AN970-4	4	177	0
	D2332-041	1	10	0
	D2530	1	16	0
	D2535	2	78	0
	D2537	2	36	0
	D3712-041	1	0	0
	D3713-041	1	0	0
	D3723-1	6	27	0
	MS21042L3	2	1,322	0
	MS21042L4	5	2,684	0
	MS21042L5	4	737	0
	NAS1149D0416J	2	3,014	0
	NAS1149D0463J	6	6,062	0
	NAS1149D0563J	4	2,207	0
130-Packaging	AN4-12A	3	102	0
	AN4-13A	9	1,550	0
	AN4-14A	2	498	0
	AN4-7A	2	144	0
	AN5-13A	1	70	0
	D2199-1	1	7	0
	D2199-23	1	2	0
	D2199-25	1	1	0
	D2498	1	9	0
	D2499	1	10	0
	D2515	2	90	0
	D3052-1	1	4	0
	MS21042L4	16	2,684	0
	NAS1149D0432J	4	231	0
	NAS1149D0463J	31	6,062	0
	NAS1149D0532J	2	156	0
	NAS1149D0563J	5	2,207	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



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